

热  
熔  
胶  
机  
发  
泡  
热  
熔  
胶  
机  
热  
熔  
胶  
喷  
涂  
设  
备  
滤  
芯  
后  
端  
设  
备



瑞安市俊鼎达机械有限公司  
RUIAN JUNDINGDA MACHINERY COMPANY

地址/ADD 浙江省 温州瑞安市 东山街道鸿创园2栋

Building 2, Hongchuangyuan, Dongshan Street,  
Rui'an City, Wenzhou, Zhejiang Province

电话/TEL 0577-6580 9762/6580 9763

邮箱/E-MAIL 2008xdjx@163.com

本公司保留对设备外观有关技术参数修改的权利,恕不另行通知  
Ouchuang reserve the right to change technical  
characteristics without previous advice



raijddjx.1688.com  
www.jundingda.com





# ABOUT US

自信·诚信·用心·创新

Confidence·Integrity·Intention·Innovation



节能高效



绿色环保



安全可靠



不滴胶



运行稳定



瑞安市俊鼎达机械有限公司注册于2011年,是一家集研制,开发,生产热熔胶机喷涂复合设备的技术型企业。经过多年实践,俊鼎达公司热熔胶机产品广泛应用于如下(医用防护,家电,汽车,热熔胶涂布,包装,无纺布材料复合,卫生用品,滤清器,空气净化器等新风系统上面)公司主要产品熔喷滤芯复合机,炭布复合机,热熔胶涂布机,热熔胶机,发泡热熔胶机,热熔胶枪(长期备有多种容量胶机XD-Z10L,XD-Z15L,XD-Z30L,XD-Z50L,XD-Z100L,XD-Z150L,XD-Z300L供大家选择),配合各种热熔胶枪(单头线枪,点胶枪,纤维喷枪,反抽涂胶枪,可调刮枪,各种非标定制胶枪)满足不同的供胶要求。随着环保的不断严格,热熔胶特有的环保特性。俊鼎达公司根据市场的需求,推出了一系列满足空气净化设备配套要求的热熔胶机产品,并与国内大部分企业相互配套使用。根据客户和市场需求,于2014年开始研发并生产全自动熔喷复合机,全自动炭布复合机,热熔胶涂布复合机,滤清器后端注胶,包边等产品。2021年正向研发国产第一套发泡热熔胶机,2022年正式推向市场。得到了很多客户的支持和认可。公司遵循以技术开拓市场,以质量发展市场的宗旨。不断学习和创新。向客户提供高水平,高品质的设备。为客户带来更大的产品价值体验。感谢长期以来你们对俊鼎达产品的信任,支持和合作。

Rui'an Jundingda Machinery Co., Ltd., registered in 2011, is a technical enterprise specializing in the research, development, and production of hot melt adhesive spraying and laminating equipment. After years of practice, the hot melt adhesive machine products of Jundingda Company are widely used in the following (medical protection, household appliances, automobiles, hot melt adhesive coating, packaging, nonwoven material composite, sanitary products, filters, air purifiers, and other fresh air systems). The company's main products are melt blown filter material composite machines, carbon cloth composite machines, hot melt adhesive coating machines, hot melt adhesive machines, foaming hot melt adhesive machines, Hot melt glue gun (long-term availability of various capacity glue machines XD-Z10L, XD-Z15L, XD-Z30L, XD-Z50L, XD-Z100L, XD-Z150L, XD-Z300L for everyone to choose from), combined with various hot melt glue guns (single head thread gun, glue dispensing gun, fiber spray gun, reverse suction glue gun, adjustable scraper gun, various non-standard glue making guns) to meet different glue supply requirements. With the continuous tightening of environmental protection, hot melt adhesives have unique environmental characteristics. According to market demand, Jundingda Company has launched a series of hot melt adhesive machines that meet the matching requirements for air purification equipment, and they are used together with most domestic enterprises. According to the needs of customers and the market, in 2014, we began to develop and produce products such as fully automatic melt blown laminating machines, fully automatic carbon cloth laminating machines, hot melt adhesive coating laminating machines, filter rear end glue injection, binding, and so on. In 2021, the first domestic foaming hot melt adhesive machine was being developed, and it was officially launched on the market in 2022. It has received the support and recognition of many customers. The company adheres to the purpose of exploring the market with technology and developing the market with quality. Constantly innovate and learn. Provide customers with high-level, high-quality equipment. Bring greater product value experience to customers. Thank you for your long-term trust, support, and cooperation in Jundingda products.

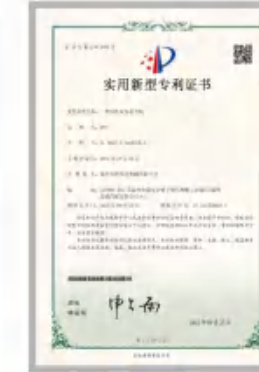


ISO9001  
质量管理体系认证



CE欧美共同体认证

## HONOUR QUALIFICATION 企业荣誉





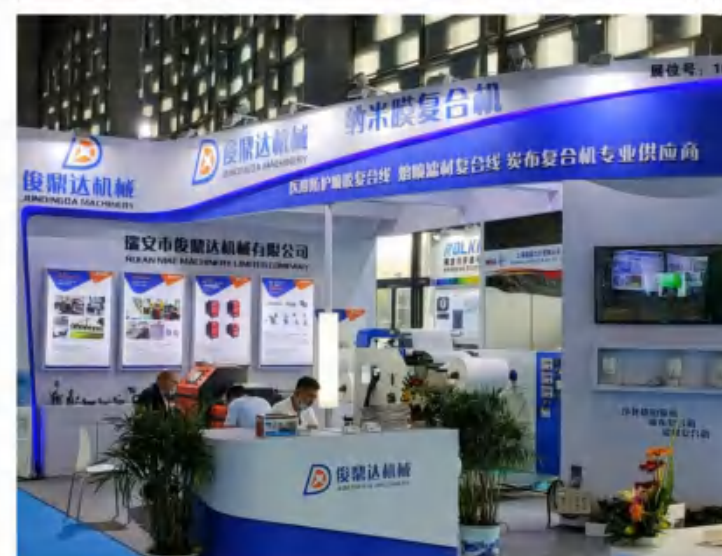
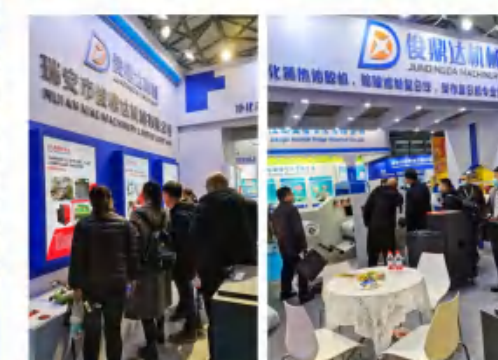
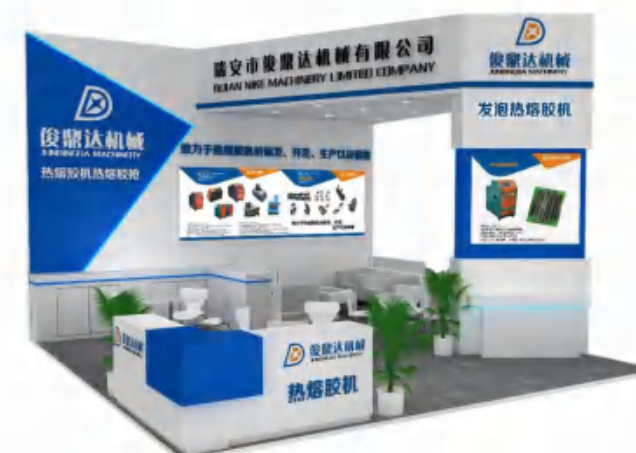
# Our Partners

## Exhibition style



### 展会风采

俊鼎达公司通过各种展览,与客商建立商业往来。信息互通,合作共赢。



### 我们的合作伙伴

**设备商:**德嘉,普兰,雷泰,双佳,宝德,丰炬,同畅,宏达机械,坤泰,金峰,庞氏,高崎,美缇克勒斯。

**材料生产商:**亿茂,凤凰,方太,金海,恒永,桐乡健民,同康,高博集团,利韬,标康,宏大,创洁,富瑞邦,禾海,常州联盈,托普斯。

**应用商:**宝源,雪圣,瑞利杰,阿波罗,上品,朝晖,金海,再升科技,大众汽车,安卓卫材,许州医疗,米果,同创实业,长城,吉利,奇瑞汽车,海尔,美的,格力空调。



# Catalogue 目录

01 复合机系列  
MCOMPOSITE MACHINE SERIES

06 熔胶机系列  
MELTING MACHINE SERIES

12 热熔胶枪系列  
HOT MELT GLUE GUN SERIES

18 空调滤自动续边涂胶机  
AUTOMATIC EDGE COATING MACHINE FOR AIR CONDITIONING FILTER

25 应用范围  
SCOPE OF APPLICATION

## 碳布熔喷滤材复合机

CARBON CLOTH MELT-JET COMPOUND MACHINERY



### 主要特点 Characteristic:

1. 本机采用人机界面控制,集合电动上料,光电纠偏,自动张力调整,喷胶撒炭复合于一体。(材料经放卷,纠偏喷胶后撒炭,喷胶与上层材料一起复合,平压,分切后进入收卷系统)。
2. 喷胶量采用电脑控制,随主机速度快慢自动调整。喷胶宽度采用拼接组合方式,根据材料宽度做到灵活应用。
3. 采用环保热熔胶。(取代传统的胶粉搅拌烘道工艺)。
4. 该机主要用于空气滤材,夹碳布生产。提高产品透气量。

1. The machine adopts man-machine interface control, which integrates electric feeding, photoelectric deviation correction, automatic tension adjustment, glue spraying and charcoal spraying. (the material is unrolled, deviation rectifying, sprayed with glue and then sprinkled with powder. The sprayed glue is compounded with the upper material, flattened, cut and entered into the winding system)
2. The amount of glue spraying is controlled by computer and automatically adjusted with the speed of the host machine. The width of spray glue adopts splicing combination, which can be applied flexibly according to the width of materials.
3. Use environment-friendly hot melt adhesive. (replace the traditional rubber powder mixing and baking process..)
4. Can be used for non-woven fabric, sponge, pearl cotton, eisai and environmental protection non-rubber powder materials and other composite applications.



## 2层复合机

2-LAYER COMPOSITE MACHINE



多层复合机  
MULTILAYER LAMINATING MACHINE



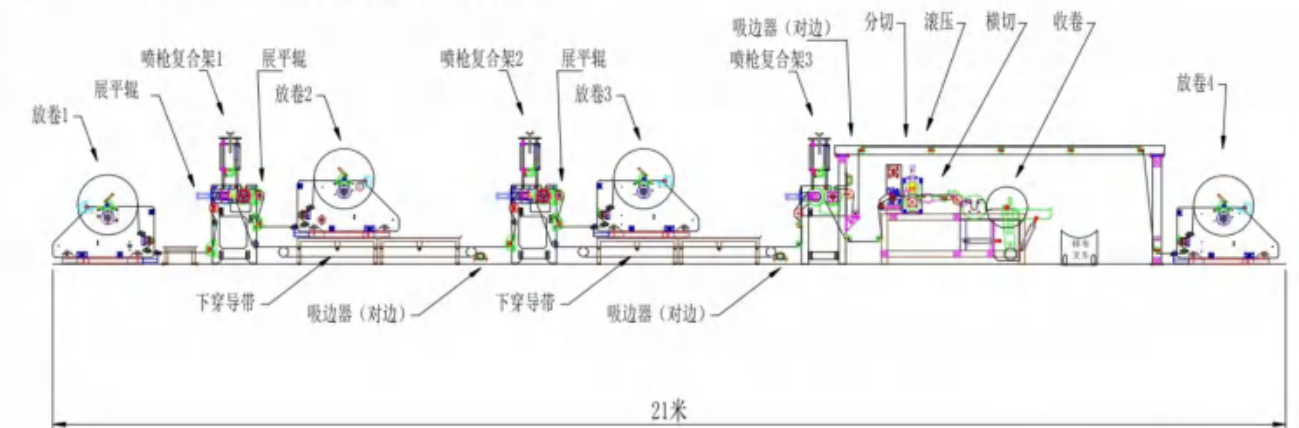
XD-Z50L

### 主要特点 Characteristic:

- 1、本机采用人机界面控制,集合电动上料,光电纠偏,自动张力调整,喷胶复合一体。
- 2、喷胶量采用电脑控制,随主机速度快慢自动调整。喷胶宽度采用拼接组合方式,根据材料宽度做到灵活应用。
- 3、采用环保热熔胶。(取代传统的水胶,白乳胶,省去加热烘道,生产速度更快更平稳。
- 4、可用于无纺布,熔喷透气膜,海绵,珍珠棉,卫材和环保和无胶粉材料等复合应用

- 1、The machine adopts man-machine interface control, which integrates electric feeding, photoelectric ecification, auto matictension adjustment and glue spraying.
- 2、The amount of glue is contrilde by computer, and automatically adjusts along with the speed of the main engine. The width of spray glue is made up of sitching combination and flexible plication according to the width of material.
- 3、Adopt eniron mental fiendly hot melt adhesive.(replace the taditinal water glue, white latex, save heating and drying way. and produce faster and more stable).
- 4、Canbe used nnon-woven fabrics, sponge, pearl ctton, wood and environmental friendly non powder materials.

俊鼎达-1600 3喷胶4层布熔喷复合机-整体方案2 2021/12/01





# JDD-PF 系列 热熔胶涂布复合机

JDD-PF SERIES HOT MELT COMPOUND MACHINE



■ 主要特点 Characteristic:

- 1、速度与供胶量采用交流变频控制，胶量与速度可自动同步跟踪，也可手动调整。
- 2、温度控制系统采用先进的PID控制，误差在1°C以内。
- 3、冷却装置扩大了基材的应用范围。
- 4、溶胶箱涂有防粘涂层，有效地防止热熔胶的碳化现象。

- 1、The machine adopts man-machine interface control, which integrates electric feeding, photoelectric detection, automatic tension adjustment and glue spraying.
- 2、the amount of glue is controlled by computer, and automatically adjusts along with the speed of the main engine. The width of spray glue is made up of stitching combination and flexible application according to the width of material.
- 3、adopt environmental friendly hot melt adhesive.(replace the traditional water glue, white latex, save heating and drying way. and produce faster and more stable).
- 4、can be used non-woven fabrics, sponge ,pearl cotton, wood and environmental friendly non powder materials.

主要技术参数 MAIN TECHNICAL PARAMETERS

型号	Mold	XD60	Xd80	Xd110	Xd130	Xd1500
容量	Spreading Width	600mm	800mm	1100mm	1300mm	1500mm
涂布量	Spreading Quantity	15-200g/m <sup>2</sup>	15-200g/m <sup>2</sup>	15-200g/m <sup>2</sup>	15-200g/m <sup>2</sup>	15-200g/m <sup>2</sup>
涂布速度	Spreading Speed	50m/min	50m/min	50m/min	50m/min	50m/min
放卷直径	Dia.ofroll-placing	1000mm	1000mm	1000mm	1000mm	1000mm
收卷直径	Dia.ofroll-wind-up	700mm	700mm	700mm	700mm	700mm
放卷装置	Roll-placer	2sets	2sets	2sets	2sets	2sets
收卷装置	Wrep-up	1sets	1sets	1sets	1sets	1sets
纠偏装置	Deviation Corrector	optional	optional	optional	optional	optional
装机功率	Machine Assembly	8kw	9kw	12kw	13.2kw	14.2kw
电源	Power Supply	~380v±15%	~380v±15%	~380v±15%	~380v±15%	~380v±15%
宽度	Width	1735mm	1935mm	2235mm	2435mm	2635mm
高度	Height	1350mm	1350mm	1350mm	1350mm	1350mm
最高温度	Max.temp	230°C	230°C	230°C	230°C	230°C



## Z 系列热熔胶机

Z SERIES HOT MELT ADHESIVE MACHINE



### XD-Z800L

■ 主要特点 Characteristic:

- 1、触摸屏控温模式，变频驱动，简单、稳定、实用、耐用。抽屉式设计，方便维修维护。
- 2、铸入式加热熔缸，大大减少碳化现象。
- 3、配置大容量、高密度过滤装置，提高过滤精度，延长过滤器更换周期。
- 4、隔热腔设计，确保电控系统与熔缸的有效隔热及保温，保证电控系统的正常工作。
- 5、备有5L,10L,15L,30L,50L,150L,200L,400L型号的熔缸供选择。

- 1.Touch screen temperature control mode, frequency conversion drive, simple, stable, practical and durable. Drawer type design for easy maintenance.
- 2.Cast into the hot melt cylinder, greatly reduce the carbonization phenomenon.
- 3.High capacity and high density filter device is configured to improve the filtration accuracy and prolong the filter replacement cycle.
- 4.Heat insulation cavity design, to ensure the effective insulation and heat preservation of the electric control system and the melting cylinder, to ensure the normal work of the electric control system.
- 5.With 5L, 10L, 15L, 30L, 50L, 150L, 200L, 400L type of melting cylinder to choose from.



XD-Z150L



XD-Z100L



XD-Z50L



XD-Z30L



XD-Z20L



XD-Z15L



## 发泡热熔胶机

FOAM HOT MELT ADHESIVE MACHINE



热熔胶经融化后与惰性气体或空气同时进入计量泵混合,输出至胶枪。经胶枪外循环部分回流至熔缸,重新进入齿轮泵。配置手动枪胶机内部循环发泡。发泡率多少通过氮气或空气调节,使用专用发泡胶发泡效率最大50%。达到省胶35-45%(具体看选胶型号)。使胶的柔软性更好,不断裂,产品密封性更好,类似于海绵体。主机驱动采用伺服驱动。该机主要合应用于,蜂窝过滤器,家用空气净化器,家用冰箱,空调,电子,汽车等行业发泡密封等。

### 应用案例

APPLICATION CASES



#### 主要技术参数 MAIN TECHNICAL PARAMETERS

熔缸容积	50L 尺寸:500*260*850
出胶口,回胶口	各2路
计量泵	5.4CC1套高速混合泵
最大供胶量	120KG/H
熔胶速度	48kg/h
控制方式	智能PLC温控系统(信捷系统和伺服驱动)
电源功率	AC-380V 7.5kw (含管枪)
发泡气体	氮气
可发泡气体流量	3.2-1.6bar
发泡效率	最大50%
发泡热熔胶枪	26位独立胶枪
中心距离	可距25.4mm,出胶嘴26个,标配亚德客电磁阀(4v110-06)特殊型号提前预定
胶管	4条

## HS活塞泵热熔胶机

HS PISTON PUMP HOT MELT ADHESIVE MACHINE



HS-3L



HS-5L

特点如下:

- 1、采用触屏控温,气压驱动胶泵
- 2、压力灵敏,供胶速度快,适合包装高速喷胶
- 3、可接1-4管枪,胶桶高温特氟龙处理
- 4、型号3-10L可选



HS-10L



## P 系列热熔胶机

P SERIES HOT MELT ADHESIVE MACHINE



XD-300kg



XD-50kg



XD-30kg



XD-15kg



XD-10kg



XD-5kg

主要技术参数 MAIN TECHNICAL PARAMETERS

型号	Mold	05系列	10系列	15系列	8330系	83350系	XD-150	XD-300
容量	Capacity	5L	10L	15L	30L	50L	150L	300L
熔胶速度 (每小时)	Melt speed (per hour)	3.5KG	8.8KG	16KG	23KG	45KG	85KG	140KG
重量	Weight	30KG	100KG	125KG	150KG	175KG	400KG	600KG
枪接口 数目	Number of gun interfaces	1或2	2	2或4	2,4或6	2,4或6	1或2	1或2
最大功率	maximum power	2.0W	2.5W	4.0W	4.5W	7.5W	11W	33W
2个喉管 喷枪	2 throat spray guns	600W	1500W	1800W	2000W	2.5KW	3KW	3.5KW
4个喉管 喷枪	4 throat spray guns	/	/	根据匹配	/	/	/	/
6个喉管 喷枪	6 throat spray guns	/	/	/	/	36000W	/	/
齿轮泵	Gear pump	/	2.2CC/REW-	-20CCREW	/	60CCREW-	-200CC	RE

## PUR热熔胶机

PUR HOT MELT GLUE MACHINE



主要特点 Characteristic:

5加仑PUR热熔胶机.采用压盘式加热,2路出胶口.熔多少用多少,无碳化现象.配置不同胶枪可完成,涂胶.点胶.喷胶.利用PUR热熔胶的高粘度可干性,使产品的粘着更牢固可靠。

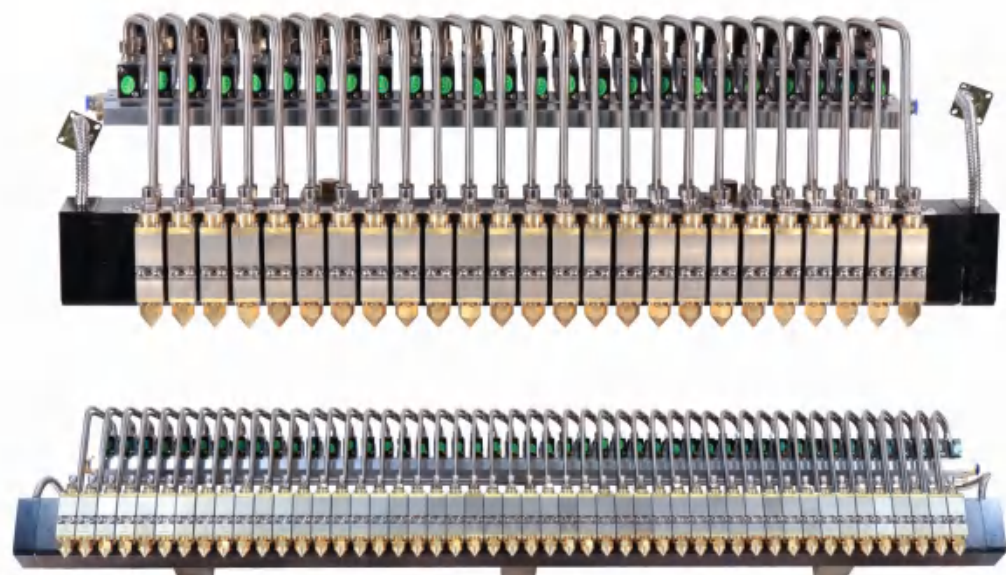
The 5 gallon PUR hot melt adhesive machine adopts pressure plate heating and 2 outlets. The number of melted carbonized phenomenon, the configuration of different glue guns can be completed, glue, glue, spray glue. Making use of the high viscosity and dryness of PUR hot melt adhesive, the adhesion of the product is stronger and reliable.





# 点胶枪

DISPENSING GUN



# Foam gun 发泡胶枪



XD-2FP25\*25.4零滴漏发泡胶枪



XD-JQLD40mm零滴漏胶枪



XD-JQX40MM条状枪



XD-XZJQ40mm旋转胶枪

# Manual glue gun 手动胶枪



手动涂胶枪



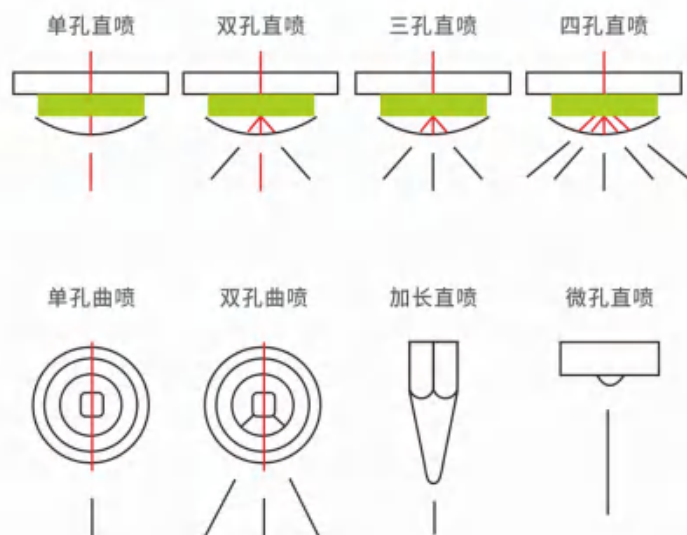
手动线枪



胶管

# Glue injection nozzle

注胶嘴



### 主要特点 Characteristic:

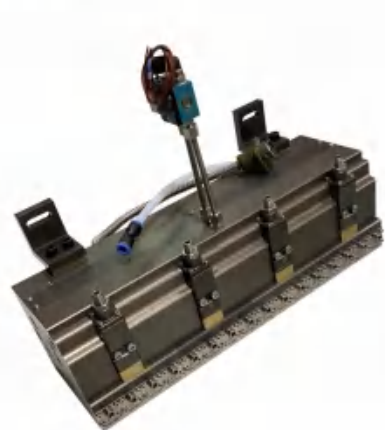
空气净化器专用热熔胶枪,每个出胶阀门配置一只电磁阀,通过外接开关实现有选择性开关胶.每套枪头采用一套齿轮泵供胶系,两根胶管同时供胶,保证了出胶的稳定性.配置独立的200目过滤网,枪头经特氟龙处理,减少胶的碳化现象.每套枪头阀门26只,中心距25.4mm.该枪头配置在自动化净化器设备上可以实现产品的独立段胶,出胶均匀性可以同进口产品媲美.

Air purifier hot melt glue gun. each glue valves have a solenoid valve, through the external switch to achieve selective switch glue. Each gun head adopts a gear pump glue supply system, two rubber pipes and glue, to ensure the stability of glue, 200 mesh screen configuration independent, gun head by Teflon treatment carbon zation glue Each gun head valve 26, the center to center distance 25.4mm. the gun head configuration in the automatic purifier device can achieve product independent segments glue, glue uniformity can be comparable with the imported products.

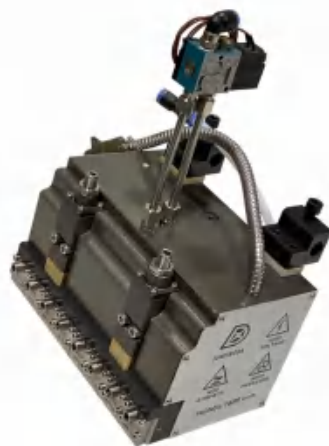


## 喷枪系列

SPRAY GUN SERIES



400mm欧米茄纤维喷枪  
XD-25XW400mm



200mm欧米茄纤维喷枪  
XD-25XW200mm



100mm欧米茄喷枪  
XD-25XW100mm



25mm欧米茄喷枪  
XD-2XW25mm



欧米茄喷嘴  
XD-25mm



小螺旋喷嘴  
XL-25mm

## 喷枪系列

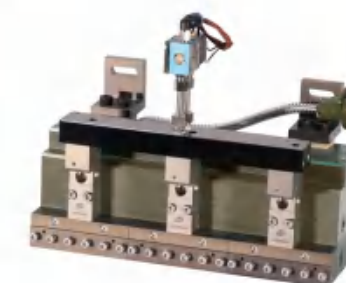
SPRAY GUN SERIES



普通纤维喷枪  
XD-PXW400mm



螺旋喷枪  
XD-LX40mm



反抽纤维喷枪  
XD-PFCW300mm



PUR螺旋喷枪

■ 主要特点 Characteristic:

- 1、优化枪体控制模块,采用多重组合密封保证了阻止长时间工作后漏胶对枪形成的污染。
- 2、采用加热的内置过滤网结构,能有效地把杂质及碳化物消除防止喷嘴堵塞。
- 3、采用内置的气体加热装置,保证了喷胶图样的稳定性。
- 4、通过匹配不同的喷嘴可选择多种纤维喷胶和其他喷胶方式。
- 5、降低用户的采购成本。
- 6、维修服务简单,稳定性高。
- 7、采用组合式配置,喷涂宽度最长可达3200mm。

1. Optimized gun body control module with multiple combination seals to prevent contamination caused by leakage of glue after long working hours.
2. A heated internal filter is used to effectively remove impurities and carbides and prevent nozzle clogging.
3. The built-in gas heating device ensures the stability of the spray pattern.
4. A variety of fiber and other spray methods are available by matching different nozzles.
5. Reduce the purchasing cost of users.
6. Simple maintenance service, high stability.
7. Combined configuration, spray width up to 3200mm.

主要技术参数 MAIN TECHNICAL PARAMETERS

边缘控制:±2毫米(视喷嘴而定)  
喷嘴到基材的距离:25—70毫米  
最大出胶量:每个喷嘴每分钟90克@5000厘泊  
最大克重:15GSM@300米/分钟  
胶粘度范围:1000到8000厘泊  
工作温度:最大到200P  
温度传感器:PT100或K型  
空气压力:1.5公斤/平方厘米—3.5公斤/平方厘米  
工作电压:220伏交流50/60赫兹,单相  
控制电压:24伏直流

Edge Control: ± 2mm(itdepends On Nozzle)  
Distance Between Nozzle And The Surface Of Material:25----70mm  
Max Glue Amount:90g@5000 CPS Per Mm Per Nozzle  
Max Gram Weight :15GSM@300m/min  
Cps Scope: 1000CPS To 8000CPS  
Working Temperature:max200<O  
Temperature Sensor:PT100 Or K-shape  
Air Consumption:!.5kg/cm- -3.5kg/cm;  
Working Voltage:220V AV, 50/60HZsingle Phase  
Control Voltage:24 V DC



## 反抽枪系列

ANTI PUMPING GUN SERIES



反抽布胶枪  
XD-FQ400mm



反抽间断胶枪  
XD-FQJ300mm



单头反抽枪  
XD-1FQD60



双头反抽枪  
XD-2FQJ80mm



三点反抽枪  
XD-3FQJ300mm



## 气开气关胶枪

PNEUMATIC OPENING AND CLOSING GLUE GUN



可调刮枪  
XD-KT100mm



单头刮枪  
XD-PT60mm



可调胶枪  
XD-KT70mm



单头刮枪  
XD-PT80mm



双头独立刮枪  
XD-2DPT80mm



双头刮枪  
XD-2PT80

■ 主要特点 Characteristic:

- 1、优化反抽控制模块，可以明显的增加线速度，能够生产精确的胶型切边，有效地减少拖尾断胶对产品质量的影响。
- 2、唇片设计简化了刮枪安装，并在基材布线或基材张力未经最优化时能够保证质量。
- 3、集成的模块和刮枪主体能够产生快速的响应时间。
- 4、独特的刮嘴设计，进行了多项特殊处理，并进行了精磨，保证了基材上分布的高度均匀。

1. Optimize the backpumping control module, which can significantly increase the linear speed, produce precise glue cutting edge, and effectively reduce the impact of tail breaking glue on product quality.
2. The lip design simplifies wiper installation and ensures quality when base wiring or tension is not optimized.
3. The integrated module and wiper body can produce fast response time.
4. Unique design of the scraper, a number of special treatment, and fine grinding, to ensure the height of uniform distribution on the substrate.



## XD-SZ三轴点胶机

XD-SZ THREE-AXIS GLUE DISPENSER



单工位



双工位

■ 主要特点 Characteristic:

- 1、代替人工特点的点胶作业,实现自动化生产,简单,便利,高速精准。
- 2、程式文件通过U盘上传下载,方便资料管理及保存
- 3、机器带有对针控制,不需外接示教盘,比同类调试简单方便
- 4、CAD图形识别,简化示教,轨迹精准
- 5、采用X,Y,Z三轴联动,可以对任意图形单次或多次上胶。
- 6、单工位和双工位可选,满足不同的工作效率

- 1、Replace the manual dispensing operation to realize automatic production , simple, convenient , high-speed and accurate
- 2、Upload and download program files via usb flash drive for convenient data management and preservation
- 3、The machine is equipped with needle control and does not need to be externally connected to the teaching disc , which is simpler and more convenient than similar debugging
- 4、CAD pattern recognition , simplified teaching and accurate track
- 5、X , Y and Z axis linkage can be used to glue any figure single or multiple times
- 6、Single and dual station options to meet different work efficiency



## XD-SZ1200三轴喷胶机

XD-SZ1200 THREE-AXIS GLUE SPRAYING MACHINE



■ 产品详细 Product Details:

- 加工范围:1200\*800\*130  
 最大速度:XYZ.600mm/s  
 传动方式:丝杆加同步带  
 马达系统:日制微步进级精密马达/伺服  
 电源AC-220V  
 尺寸:1250\*850\*1200
- Processing range : 1200\*800\*130  
 Maximum speed : XYZ . 600mm / s  
 Transmission mode : screw and synchronous belt  
 Motor system : Japanese micro stepping precision motor / servo  
 Power supply AC-220V  
 Size : 1250X850X1200





## XD-LXTB-19001空调滤连续贴边机

XD-LXTB-19001 AIR CONDITIONING FILTER CONTINUOUS EDGING MACHINE



### 主要特点 Characteristic:

- 1、整机采用PLC伺服控制, 适合产品连续贴边
- 2、加工尺寸: max:600\*500\*100mm, min:150\*150\*10cm
- 3、适合硬软PP条, 厚度0.5mm-3mm
- 4、风冷固化, 可选自动剪切

1. The complete machine adopts PLC servo control, suitable for continuous edge bonding of products
2. Processing size: max: 600 \* 500 \* 100mm, min: 150 \* 150 \* 10cm
3. Suitable for hard and soft PP strips, with a thickness of 0.5mm-3mm
4. Air cooled curing, optional automatic cutting

## XD-QHLT2000半自动贴边机

XD-QHLT2000 SEMI-AUTOMATIC EDGE BONDING MACHINE



### 主要特点 Characteristic:

- 1、本机采用AC-220V,触摸屏控制,画面中英文一键切换
- 2、步进电机自动定长输送边条长度(可同时输送不同长度边条),配合可调胶枪(5-80mm任意可调)
- 3、根据生产速度可以选择自动续边涂胶和单次涂胶。
- 4、胶机选配10-20L确保熔胶速度。

1. The machine adopts ac-220v, touch screen control, one-click switch of Chinese and English pictures
2. Stepper motor automatically sets the length of side strips(can simultaneously transport different lengths of side strips), with adjustable glue gun(5-60mm arbitrarily adjustable)
3. According to the production speed, you can choose automatic continuation gluing and single gluing
4. Choose 10-20L glue machine to ensure the melting speed



## XD-2HL800灰滤修边机

XD-2HL800 ASH FILTER TRIMMING MACHINE

### ■ 主要特点 Characteristic:

- 1、该机采用底刀固定，上刀气动推送形成剪刀形式切断材料(切刀采用合金材料加工热处理，硬度60°)
- 2、切刀宽度80mm
- 3、最大加工产品行程500mm(行程采用丝杆手摇移动定产品的宽度)
- 4、机架采用烤漆，台面经精磨加工

- 1、The machine is fixed with the bottom knife , and the upper knife is pushed by air to cut off materials in the form of scissors ( the cutting knife is processed and heat-treated with alloy materials , with a hardness of 60 °C).
- 2、Width of cutting knife is 80mm
- 3、The maximum stroke of processed products is 500mm ( the stroke adopts screw rod to move the product width by hand )
- 4、The rack adopts baking paint and the table is processed by fine grinding



## XD-4HX800灰滤修边机

XD-4HX800 ASH FILTER TRIMMING MACHINE

### ■ 主要特点 Characteristic:

- 1、该机采用底刀固定，上刀气动推送形成剪刀形式切断材料(切刀采用合金材料加工热处理，硬度60°)
- 2、切刀宽度80mm，同时剪切4个边角
- 3、加工尺寸：max:650\*700mm，min:120\*120
- 4、机架采用烤漆，丝杆带滑轨调整切刀速度

1. The machine adopts a fixed bottom knife and a pneumatic upper knife to form scissors to cut the material (the cutter is processed and heat treated with alloy material, with a hardness of 60 °)
2. Cutter width 80mm, cutting 4 corners simultaneously
3. Processing dimension: max; 650\*700mm, min:120\*120
4. The rack adopts baking varnish, and the screw rod is equipped with a slide rail to adjust the cutting speed



## XD-YXT500圆形端盖涂胶机

XD-YXT500 ROUND END COVER GLUING MACHINE



### ■ 主要特点 Characteristic:

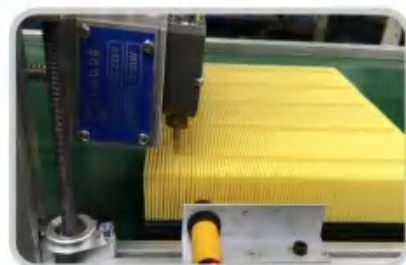
- 1、本机采用人机界面触屏画面，220V工作电源，功率1000w.
- 2、采用伺服驱动系统驱动圆盘旋转，胶枪自动上下通过程序控制胶枪自动开关胶。
- 3、涂胶旋转速度，开关胶时间通过程序可以根据需要设定。
- 4、加工尺寸：500mm，
- 5、加工速度30个每分钟

- 1.The machine adopts man-machine interface touch screen, 220V power supply, power of 1000w.
- 2.servo drive system is used to drive the disk to rotate, and the glue gun automatically switches glue on and off through the program control3. glue coating rotation speed and glue switching time can be set according to needs through the program
- 4、processing size:500mm
- 5、processing speed of 30 per minute



# XD-ZX400中线注胶机

XD-ZX400 CENTRAL LINE GLUE INJECTION MACHINE



### 主要特点 Characteristic:

- 1. 本机采用AC220V, 输送带定位模式人工摆放产品
- 2. 配置组合独立控制胶枪, 任意选择上胶间距和胶线数量
- 3. 通过光电检测产品PLC控制注胶的长短
- 4. 配置10-20L胶机, 实现完美上胶

- 1. The machine adopts AC220V and the conveyor belt positioning mode to manually place products
- 2. The combination of independent control glue gun, arbitrary selection of glue spacing and glue line number
- 3. The length of glue injection is controlled by photoelectric detection product PLC
- 4. Equipped with 10-20 gluing machine to achieve perfect gluing

# 应用范围

SCOPE OF APPLICATION



空气滤清器行业



卫生用品行业



纺织品复合型行业



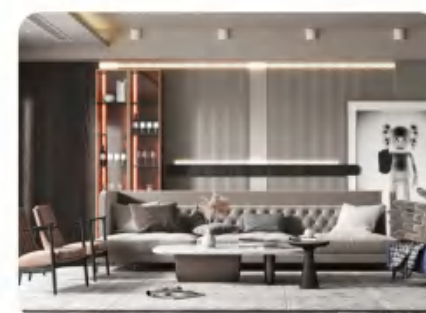
家用电器业



汽车零部件行业



通讯光缆行业



家具软垫行业



家装建材行业



书刊印刷行业